

# Unicast Apron Feeder Pans

## Cast for Exact Fit

Unicast Apron Feeder Pans are cast to ensure accurate specifications and maximum durability. Lower maintenance and downtime costs combined with Unicast's competitive pricing deliver short and long term cost-benefits.

**One-Piece Precision Casting:** Cast using the V-Process molding technique creating accurate dimensions and a good surface finish. The one-piece casting method eliminates failure due to weld cracks—a common problem with traditional fabrication—ensuring greater durability and wear life.

**Work-Hardening Alloy:**

Heavy-duty cast Austenitic Manganese Steel (M2) for high impact resistance. This material work hardens under high-load conditions and impact.

**Heat-Treated for Maximum Ductility**



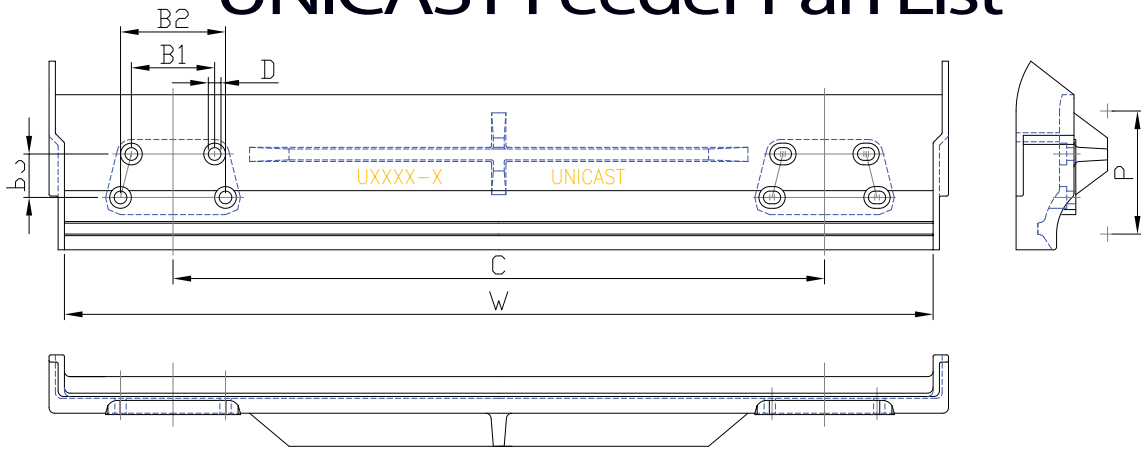
**Exact Fit:** The bolting surfaces are machined to ensure 100% contact when assembled to the drive chains.



**Tested before delivery:** Test-assembled at the factory to identify any fit problems long before material is installed on site.

**Recessed-head bolt holes** protect bolt heads for longer wear life.

# UNICAST Feeder Pan List



Model	Part Number	Size W	# of Bolt Holes	B1	B2	B3	D	Chain Pitch P	WEIGHT
D4E	U3172-2	36" 914mm	8	4.25" 108mm	4.25" 108mm	2.38" 60.3mm	0.56" 14.3mm	6.74" 171mm	77lbs 35kg
D4E	U3353-2	48" 1219mm	8	4.25" 108mm	4.25" 108mm	2.38" 60.3mm	0.7" 17.5mm	6.74" 171mm	119lbs 54kg
D4E	U3353-1	54" 1371mm	8	4.25" 108mm	4.25" 108mm	2.38" 60.3mm	0.7" 17.5mm	6.74" 171mm	140lbs 64kg
D4E	U2187	60" 1524mm	8	4.25" 108mm	4.25" 108mm	2.38" 60.3mm	0.56" 14.3mm	6.74" 171mm	143lbs 65kg
D4E	U3337-1	84" 2133mm	8	4.25" 108mm	4.25" 108mm	2.38" 60.3mm	0.7" 17.5mm	6.74" 171mm	227lbs 103kg
D4E	U3172-3	96" 2440mm	8	4.25" 108mm	4.25" 108mm	2.38" 60.3mm	0.7" 17.5mm	6.74" 171mm	251lbs 114mm
D4H	U3210	48" 1219mm	8	5.66" 144mm	4.09" 104mm	2.24" 57mm	0.67" 16mm	6.74" 171mm	149lbs 68kg
D6E	U2356	72" 1829mm	8	5.25" 134mm	6.75" 172mm	3" 76mm	0.88" 22mm	8" 203mm	359lbs 163kg
D6E	U1151	96" 2440mm	8	6.772" 172mm	5.276" 134mm	3" 76mm	0.88" 22mm	8" 203mm	392lbs 178kg
D7G	U3321-1	72" 1829mm	8	5.75" 146mm	7.25" 184mm	3" 76mm	0.94" 24mm	8.5" 216mm	365lbs 166kg
D8K	U3297-1	84" 2119mm	8	7.91" 201mm	6.67" 169mm	3" 76mm	0.9" 23mm	9" 229mm	494lbs 225kg
D8K	U2385	96" 2440mm	8	6.67" 169mm	7.91" 201mm	3" 76mm	1" 26mm	9" 229mm	574lbs 261kg
D10	U1092	104" 2635mm	8	7.59" 193mm	9.81" 249mm	2.75" 70mm	1.25" 32mm	10.25" 260.4mm	830lbs 377kg

\* Other sizes available on request

Sales Office  
and Plant  
CANADA

1200 Mayfair Road  
Kelowna, BC Canada V1X 7W7  
Tel: (250) 807-7999  
Fax: (250) 807-7990  
wearparts@unicast.ca  
www.unicast.ca

USA Sales  
Representative

steve@unicast.ca

Europe and Africa  
Sales Representative

wearparts@unicast.ca

Philippines Sales  
Representative

efren@unicast.com.ph  
barry@unicast.com.ph  
www.unicast.com.ph

Latin America  
Sales Representative

pedro@unicast.ca  
www.unicast.ar  
www.unicast.co

You May Also Need:

- ✓ Rails
- ✓ Rollers
- ✓ Sprockets
- ✓ Bolt Kits

# UNICAST inc.